



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4085-3
Job Sheet 178125



Part No: D4085-3

Job Qty: 20 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		6/8/18	0.00	0.00	Purchasing		AT 19/06/06
110	Packaging	20 pcs		6/8/18	0.00	0.00	Packaging2		ADAS 106/06
120	QC	20 pcs		6/8/18	0.00	0.00	QC6		JUN 07 2018
130	Packaging	20 pcs		6/8/18	0.00	0.00	Packaging3-2	5/07/18	JUN 08 2018
140	QC21-SA	20 Ea		6/8/18	0.00	0.00	QC21		JUN 08 2018

Part Op 100 - Issue P/O: 040065

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 20/06/06 ***

31 Mar 2018

x 20

Rh

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions D4085-3	20 pcs (1 ea)	100-Purchasing	5078630

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	20	0	0

Part Specifications

Specifications could not be found.

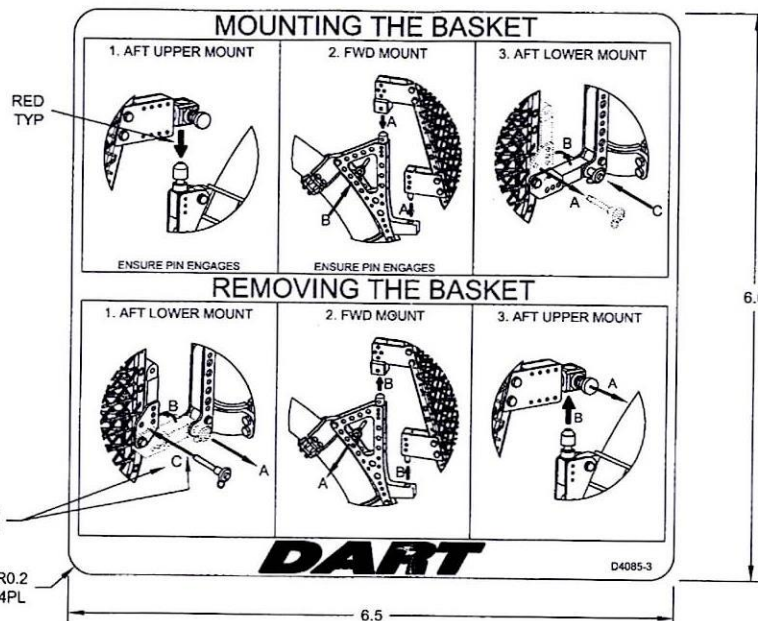
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																												
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																																																																																														
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																																																																																														
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																																																																																														
Large Fab ☐	Composite ☐	Supplier ☐																																																																																															
Date :			MRB (QSI042) Approval																																																																																														
Descrip			Completed By																																																																																														
Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K64 1K7 CANADA TEL: 513 532-5200 Email: sales@dartero.com www.dartaerospace.com DART AEROSPACE Container No: S078634 Part: D4085-3 Job No: 178125 Serial No/Batch: S078634 Revision: _____ Inspector: _____ Exp Date: 06/06/2018 Instructions: _____ Date: 06/06/18			Lead hand / Supervisor Approval Verification																																																																																														
			QC / QA Coordinator Approval																																																																																														
			Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Environment ☐</td> <td style="width:15%;">No Re-☐</td> <td style="width:15%;"></td> <td style="width:15%;"></td> <td style="width:15%;"></td> <td style="width:15%;"></td> </tr> <tr> <td>Design ☐</td> <td>Operat ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/ ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>			Environment ☐	No Re- ☐					Design ☐	Operat ☐					Doc/Data ☐	Offset/ ☐					Equip/Tooling ☐	Supplier ☐					Handling/Pre ☐	Training ☐					Material ☐	Use for Testing ☐					Internal Transport ☐	Poor Information ☐					Tribal Knowledge ☐	Rushing ☐					LOA ☐	Product Improvement ☐					Substation ☐	Process Improvement ☐					Past Expiry Date ☐	Manufacturing Process ☐					Misidentified ☐	Past Due ☐					<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Stress/Surge ☐</td> <td style="width:15%;">Positioned Wrong ☐</td> </tr> <tr> <td>Program ☐</td> <td>Outside Dimensions ☐</td> </tr> <tr> <td></td> <td>Over/Under tolerance ☐</td> </tr> <tr> <td></td> <td>Part Incorrect ☐</td> </tr> <tr> <td></td> <td>Part Lost/Missing ☐</td> </tr> <tr> <td></td> <td>Part Moved ☐</td> </tr> <tr> <td></td> <td>Drawing ☐</td> </tr> <tr> <td></td> <td>Finish ☐</td> </tr> <tr> <td></td> <td>Misread ☐</td> </tr> <tr> <td></td> <td>Turning Sequence ☐</td> </tr> </table>			Stress/Surge ☐	Positioned Wrong ☐	Program ☐	Outside Dimensions ☐		Over/Under tolerance ☐		Part Incorrect ☐		Part Lost/Missing ☐		Part Moved ☐		Drawing ☐		Finish ☐	
Environment ☐	No Re- ☐																																																																																																
Design ☐	Operat ☐																																																																																																
Doc/Data ☐	Offset/ ☐																																																																																																
Equip/Tooling ☐	Supplier ☐																																																																																																
Handling/Pre ☐	Training ☐																																																																																																
Material ☐	Use for Testing ☐																																																																																																
Internal Transport ☐	Poor Information ☐																																																																																																
Tribal Knowledge ☐	Rushing ☐																																																																																																
LOA ☐	Product Improvement ☐																																																																																																
Substation ☐	Process Improvement ☐																																																																																																
Past Expiry Date ☐	Manufacturing Process ☐																																																																																																
Misidentified ☐	Past Due ☐																																																																																																
Stress/Surge ☐	Positioned Wrong ☐																																																																																																
Program ☐	Outside Dimensions ☐																																																																																																
	Over/Under tolerance ☐																																																																																																
	Part Incorrect ☐																																																																																																
	Part Lost/Missing ☐																																																																																																
	Part Moved ☐																																																																																																
	Drawing ☐																																																																																																
	Finish ☐																																																																																																
	Misread ☐																																																																																																
	Turning Sequence ☐																																																																																																
OTHER : _____																																																																																																	



D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 178125 MCO
18-05-28

RELEASED
2010-07-16

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040065

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040065
PO Date: 5/31/18
Due Date: 6/6/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3525-1P			Placard As Per Dwg D3525 Rev. A	Firmed	6/6/18	12 Ea	0 Ea	12 Ea	\$13.3333/Ea	\$160.00
Line Item Note W/O 178165											
2	D4085-3P			Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	6/6/18	20 pcs	0 pcs	20 pcs	\$7.50/pcs	\$150.00
Line Item Note W/O 178125											
3	D4166-1P			Placard, Max Load	Firmed	6/6/18	6 Ea	0 Ea	6 Ea	\$13.33/Ea	\$79.98
Line Item Note W/O 178293											
Grand Total:										\$389.98	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 6/5/18 11:35 AM dart.Lussier.Patrick

*** CERTIFICATE of CONFORMITY***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040065</u>	<u>W022841</u>			
Description (Part Name): <u>D3525-1P, D4085-3P, D4166-1P.</u>			Quantity: <u>12,20,6</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>June 6, 2019</u>				
Authority: <u>3m</u>				
Approval: <u>Valerie Young</u>			Date: (yyyy/mm/dd) <u>2018/06/06</u>	
Signature: <u>Val 7</u>			Title: <u>Office Admin.</u>	

DAS
11
9-89

JUN 07 2018